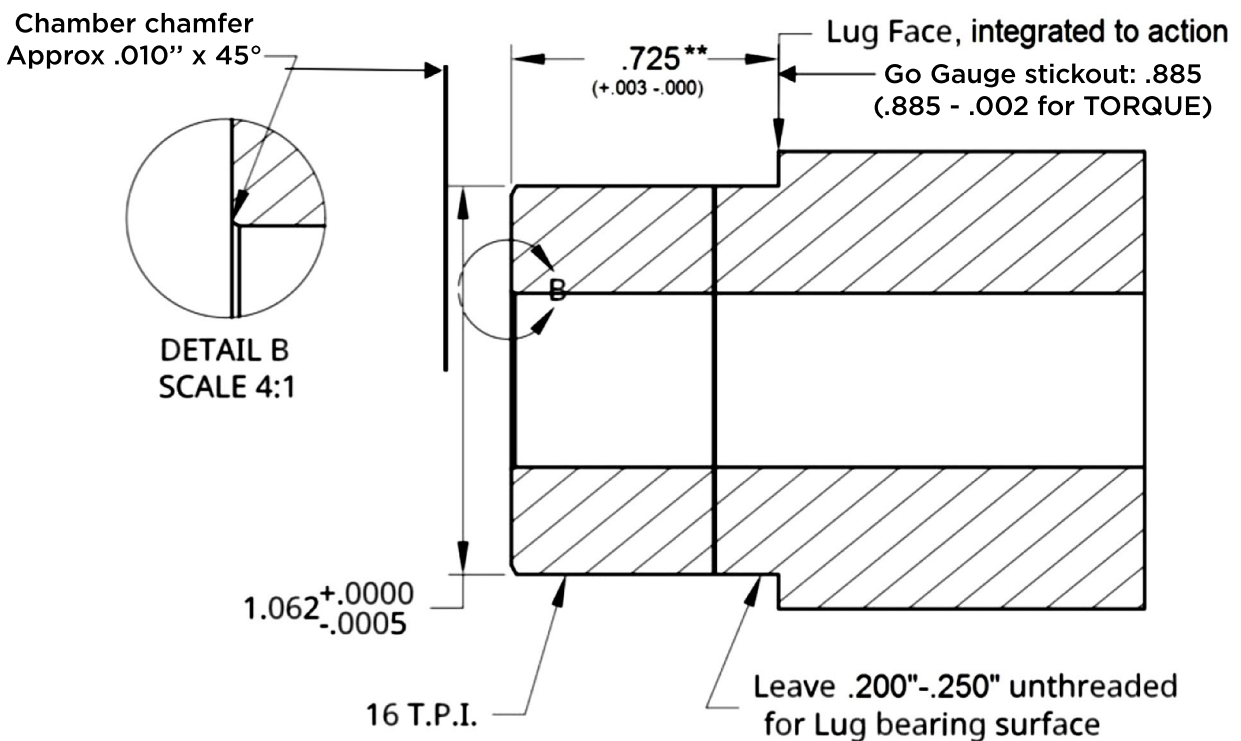




ZEUS Action Quick Change Tenon

This tenon drawing is provided only as a setup guideline at minimum cartridge SAMMI specification. It is the sole responsibility of a qualified gunsmith to verify all dimensions in order to allow for proper clearances.



Headspace Tolerance: .885" +/- .001"

0.010" depth with approximately 30° angle is sufficient - user preference.

***Note:** .725 gives a max total of .015" bolt nose to barrel face clearance for thread at approximate .002 thread crush if barrel is to be torqued on at a value no greater than 100 ft/lbs. Add up to .002 to this dimension if barrel is to be hand tightened for a switch barrel application.

****Note:** Increasing chamber chamfer may aid in feeding, but decreases case support at the web.